

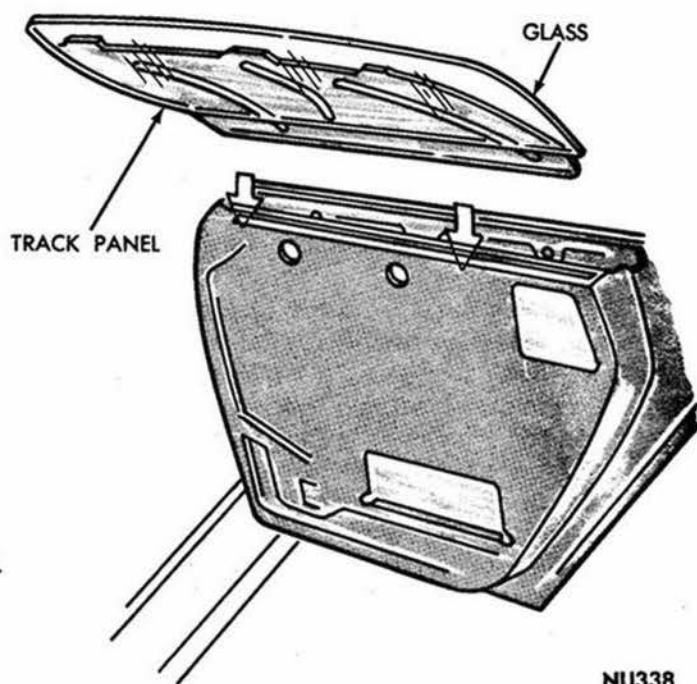
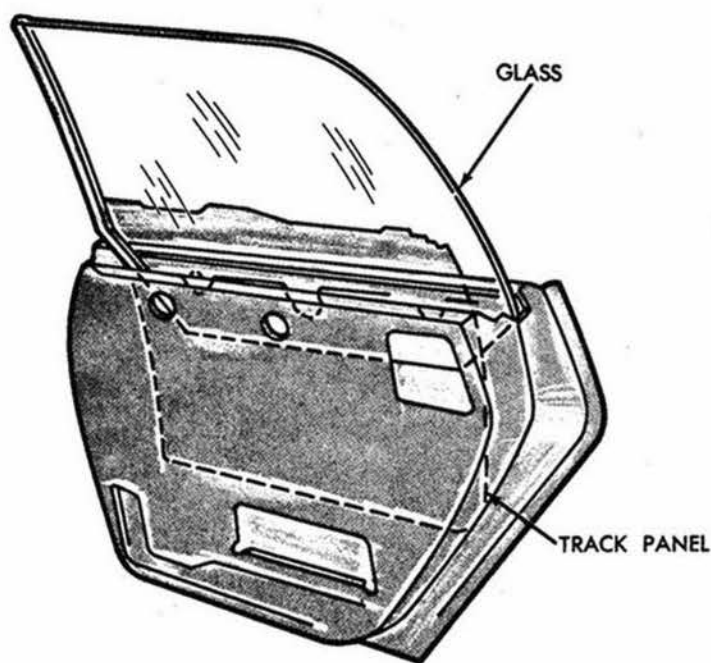


Fig. 56—Glass and Track Panel Replacement

areas in the door shut face between the inner and outer panels. The front up-stop (Fig. 53) is attached to slotted areas of the inside panel through the glass opening between inner and quarter panel at upper front corner.

GLASS ASSEMBLY

The door glass to lift channel fasteners are a press fit in glass (Fig. 55) as are the glass to track and guide fasteners. The glass up-stops are retained in the glass with screws.

Glass Lift Bracket

The glass lift bracket (Fig. 54) is positioned over sliding blocks on the regulator arms. Screws are used to secure the lift channel to the glass fasteners. Lubricate the sliding block contact areas of the lift channel sparingly.

Regulators

The manual and electric operated regulators (Fig. 50) are attached to the door inner panel with screws.

Refer to the Electrical Group for test procedures and wiring diagrams for electric operated regulators.

Regulator Motor Replacement

When necessary to remove motor from regulator, it is imperative the linkage be securely clamped in a vise to lock it in place. Failure to do this allows the assist spring to drive the mounting bracket around the lift pivot.

Window Lift Switch

Slide a thin blade behind the switch housing (front

and back) to depress retaining clips and pull switch out from panel. Carefully separate multiple terminal block from switch body and remove switch from panel.

QUARTER PANELS

GARNISH MOULDINGS

The garnish mouldings should be aligned and held in position to assure satisfactory alignment. Do not over-tighten screws, or moulding will become damaged at screw hole area.

TRIM PANELS

To remove quarter window trim panel it is first

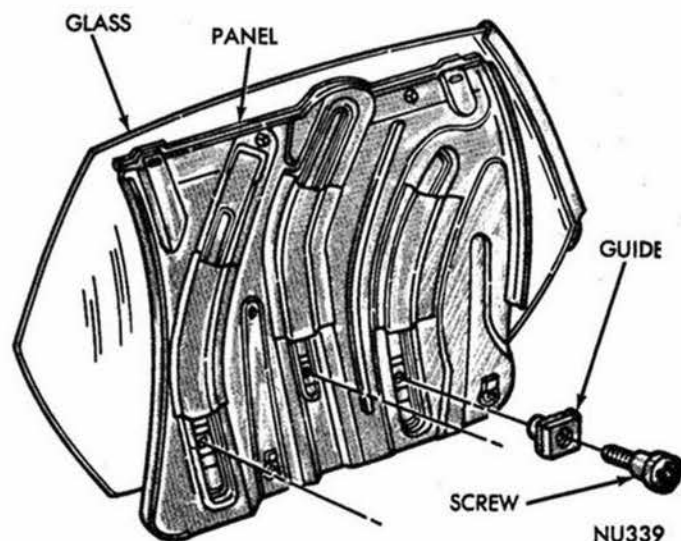


Fig. 57—Track Panel Stabilizer Guides