

Removal

- (1) Remove track panel to door panel upper screws (Fig. 52).
- (2) Remove down-stop adjusting bracket to track panel screws.
- (3) Remove up-stop adjusting brackets from door panel (Fig. 53).
- (4) Remove glass lift bracket to glass fastener screws (Fig. 54).
- (5) Move track panel rearward, approximately four inches, and raise door glass to the full-up position.
- (6) Raise track panel slowly until up-stop on glass (Fig. 55) are cleared through door.
- (7) Raise track panel completely and remove glass and panel assembly (Fig. 56).
- (8) Place track panel and glass assembly on a protected surface with the glass facing downward.
- (9) Remove track stabilizer guide screws (Fig. 57) and remove guides from track panel.
- (10) Remove U-nuts from outer side of track panel and bumpers from top inner side (Fig. 58).

Installation

- (1) Insert U-nuts into outer side of track and bumpers into top inner side.
- (2) With glass assembly inner surface positioned downward on a protected surface, place track panel on glass aligning fasteners in glass with channels in panel.
- (3) Position stabilizer guides in track panel, align with fasteners in glass and install screws.
- (4) Insert glass and track panel into door, sliding assembly rearward approximately four inches, to allow clearance for the U-nuts.
- (5) Slide track panel off of glass, until up-stops on glass find clearance to enter door opening.

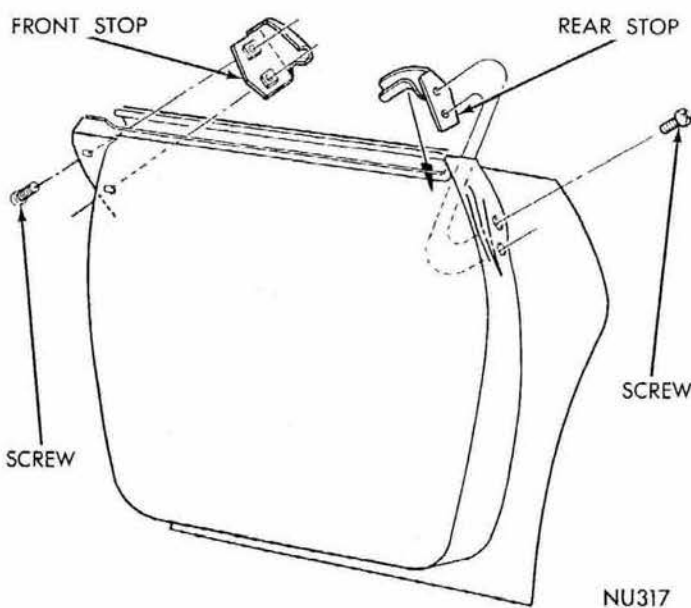


Fig. 53—Up-Stop Brackets

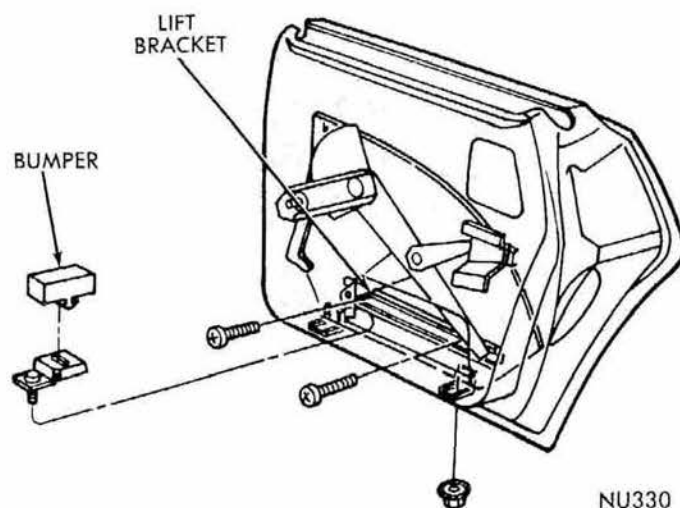


Fig. 54—Lift Bracket

- (6) Slowly lower track panel completely to bottom of door, moving it forward approximately four inches, at the same time and positioning behind the down-stop brackets.
- (7) Slowly lower the glass assembly until it is positioned on down-stop bumpers.
- (8) Raise glass sufficiently to allow installing the down-stop to track panel screws.
- (9) Install track panel to door panel screws, screws at panel top edge.
- (10) Align holes in glass lift bracket with fasteners in glass and install screws.
- (11) Install up-stop brackets on door inner panel.

UP-STOPS

The rear up-stop (Fig. 53) is attached to slotted

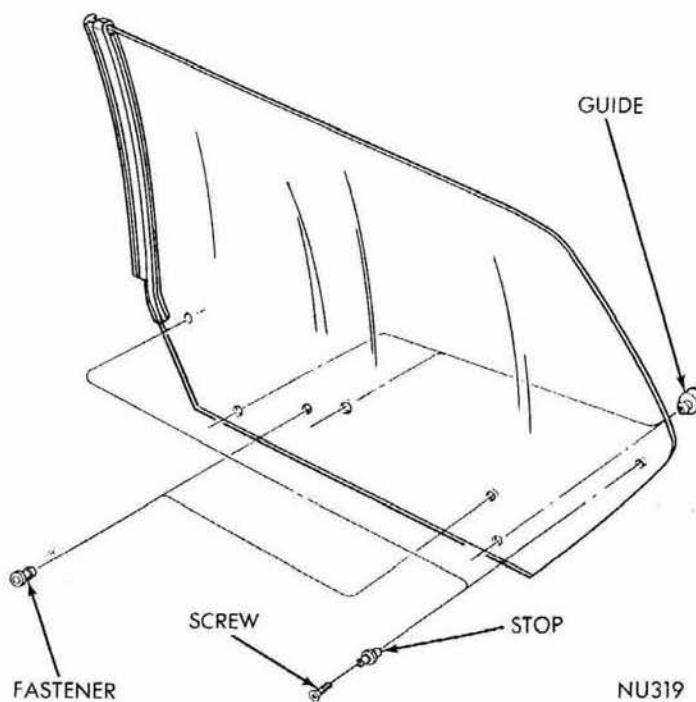


Fig. 55—Door Glass Assembly