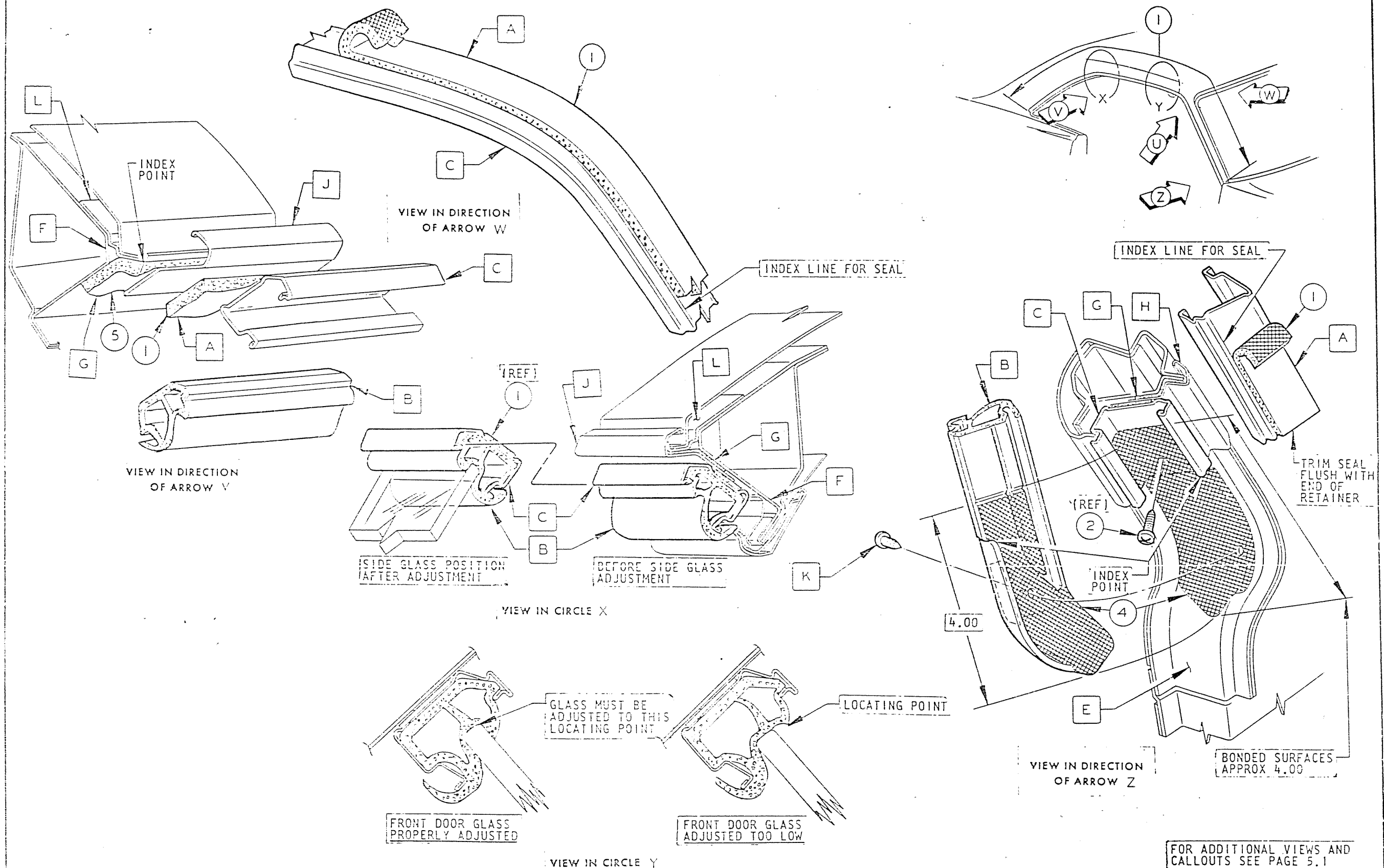




FOR ADDITIONAL VIEWS AND
CALLOUTS SEE PAGE 5.1

WEATHERSTRIP AND CEMENTING

			91104-158	F	SEE PAGE 5.1	1/11/69	H.P.
			90407-166-1	E	VIEW U REV'D THIS PAGE ONLY VIEW V, X & Z REV'D & C/OUT L ADDED	1/11/69	C.H.P.
K	SEE PAGE 5.1		90407-166-1	D	SEE PAGE 5.1	1/11/69	H.P.
J	SEE PAGE 5.1		90721-155	C	C/OUT K ADDED TO VIEW Z	1/11/69	C.H.P.
H	SEE PAGE 5.1			B	G SER MODS ADDED	1/11/69	H.P.
G	SEE PAGE 5.1		90407-155	A	VIEW U C/OUTS G, E, J, & L ADDED	1/11/69	H.P.

MODELS	FG/BJ-0-00	DATE	2-21-69
ENGINEERING ILLUSTRATION	DEPT. 3440	CHECKED	HEIER
PRODUCT PLANNING & DEVELOPMENT STAFF	CHRYSLER CORPORATION	MANUAL NO.	2654902
SECTION	5	PAGE	5.0

- 1 APPLY C/OUT A FROM ROLL (67"LONG) AND APPLY TO C/OUT C. SEAL TO BE FLUSH WITH RETAINER BEAD ALONG ENTIRE LENGTH OF C/OUT C. CUT SEAL TO PROPER LENGTH FLUSH WITH END OF RETAINER AND SECURE IN PLACE. REMOVE PAPER FROM C/OUT A
- 2 APPLY A LIGHT COAT OF LUBRICANT 2628343 (M.G. 2555) TO C/OUT D. INDEX AND INSTALL C/OUT C TO C/OUTS E & F BY USING C/OUT D AT 3 PILOT HOLES IN C/OUT C. C/OUT M WILL BE INCLUDED IN THIS OPERATION AS SHOWN (ONE PER SIDE) INSTALL THE BALANCE OF C/OUT D IN REMAINING SLOTTED HOLES.

3

4

INSTALL C/OUT B INTO C/OUT C INDEXING C/OUT B C/OUT C AS SHOWN. APPLY 2279752 ADHESIVE (M.S. 002233) C/OUT WITH 2278094 ADHESIVE (M.S. 002227) PER (P. 0110-1) TO C/OUT B AND C/OUT C FOR DISTANCE SHOWN AND SECURE WITH C/OUT K.
NOTE: VIEW IN CIRCLE "Y" FOR PROPER ADJUSTMENT OF DOOR GLASS TO C/OUT B, ADJUST GLASS TO LOCATING POINT.

5

APPLY C/OUT G (70.00" LONG) FROM ROLL STARTING FROM THE LOWER "M" PILLAR AT BELT LINE AND CONTINUING ALONG C/OUT L TO "O" PILLAR AT BELT LINE. INDEX AS SHOWN. REMOVE PAPER FROM C/OUT G. TELESCOPE C/OUT H INTO C/OUT J AND INSTALL.

A

3500314 SEAL-ROOF RAIL

B

3500306-7 W/STRIP ASSY-ROOF SIDE RAIL

C

3500310-1 B-23 (S/O 2695804) RETAINER ASSY-W/STRIP
3500312-3 J-23, 29

D

0128303 SCREW ATTACHING

E

PILLAR-BODY FRONT UPPER

F

RAIL-ROOF SIDE OUTER

G

3499755 (S/O 3499746 CHART) SEAL-ROOF RAIL

H

HOLDING-BODY FRT PLR

J

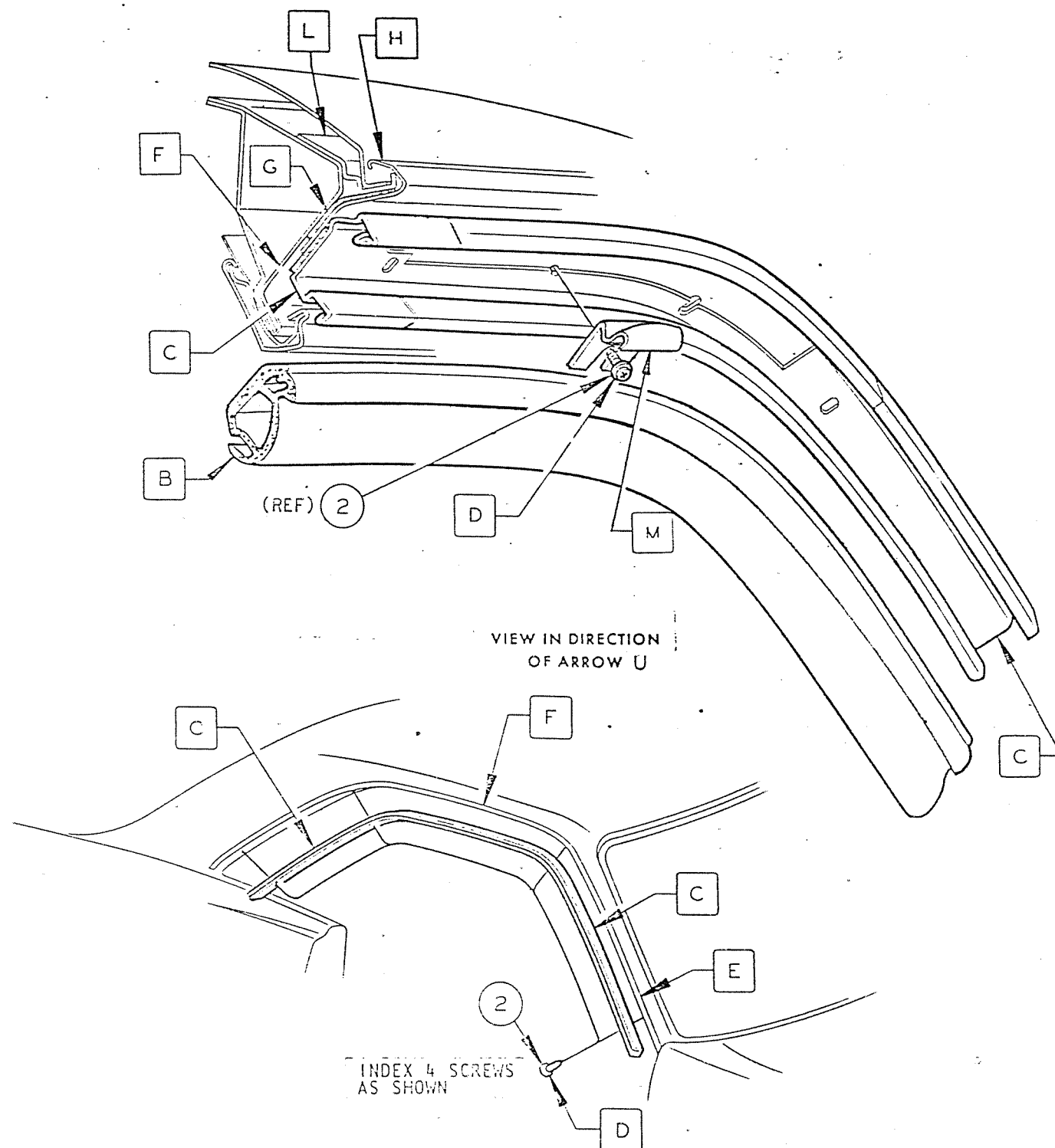
HOLDING-BODY SIDE DRAIN

K

6008348-SCREW-W/STRIP ATTACHING 2/CAR

L

TROUGH-ROOF DRAIN



FOR ADDITIONAL VIEWS
SEE PAGE 5.0

FOR EXPORT MATERIAL SUBSTITUTION
SEE CHART 2447172

THE MATERIAL AND APPLICATION
SPECIFIED HEREON MUST COMPLY
WITH INSTRUCTIONS IN SECTION "A"

LEATHERSTRIP AND CEMENTING

ENGINEERING
ILLUSTRATION

DEPT. 3050

ROOF RAIL AREA

HEIER 2-21-69

CHRYSLER
CORPORATION

2694000

7-14-69

5.1